UPDATE LOG FOR SECTION 15105		
Date	Item(s) Changed	Page #
060507	ADDED/REVISED: 3.01 ECCENTRIC PLUG VALVES	2
	Valves shall be of the non-lubricated eccentric type with semi-steel bodies,	
	resilient faced plugs and ends as shown. The port area shall be cylindrical/rectangular and100% of the standard pipe area. Valves shall be	
	operated by lever or gear operator unless otherwise shown. Flanged valves	
	shall conform to the 125-lb standard unless otherwise shown. Valves 6-inch and larger, and all submerged valves, shall be equipped with gear operators,	
	lubricated and sealed to prevent entry of dirt and water into the operator. All	
	shaft bearings shall be furnished with permanently-lubricated bearing surfaces.  The operator shall clearly indicate valve position. Valves 4-inch and larger shall	
	be epoxy-coated in the water passages. Valves and operators shall be as	
	manufactured by Homestead Industries, DeZurik Corporation or approved equal.	
	Added: PART 3 – EXECUTION	
	3.01 INSTALLATION	
	Before installation, remove foreign material such as weld spatter, oil, grease, and dirt from the valve and pipeline.	
	Install the valve as shown in Figure 2.	
	<ul> <li>a. In HORIZONTAL pipelines, install the valve so that the plugishment is horizontal and rotates upward as the valve opens.</li> </ul>	
	b. In VERTICAL pipelines, install the valve with the end	
	marked "SEAT" (specified for DeZURIK plug valves) at top of valve.	
	S S S S S S S S S S S S S S S S S S S	
	Flow	
	HORIZONITA A	
	Install valve with flow Install valve so that	
	degrees to open Seat Install the valve with the plug at the top.	
	The word "SEAT" is cast on	
	the seat end of the body	
	For Pump Isolation Service, Install the discharge valve with the seat downstream from the pump and with the plug rotating to the top of the pipeline in the open position.	
	Figure 2—Liquids with Suspended Solids	

## **Change Legend:**

**Added** 

## Strike out

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